

PRODUCT DATA SHEET

NORGLASS LABORATORIES PTY.LTD.

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NORFILL EPOXY FILLER

DESCRIPTION: A two part Epoxy/Polyamine/Polyamide filler. Characterized by high strength, non-shrinking, low sag, resistance to chemicals and excellent adhesion to timber, metals, concrete, fibreglass and other materials.

USES: For filling gaps, holes and imperfections in most surfaces.
Suitable in areas subject to long periods of water immersion.
Ideal for repairing dings in fibreglass, does not have to be coated over.

SIZES: 4Kg 2Kg 1Kg 500g 250g
(3L) (1.52L) (750ml) (375ml) (187)ml

PROPERTIES (at 20°C)

COLOUR: White (when mixed)

TOXICITY: See Precautions and refer to Safety Data Sheet

FINISH: Low gloss to flat, depending on application

COVERAGE: 1 mixed litre = 1000 cubic centimeters

DRYING TIME: Hard cure 24 hours. Full cure 7 days

RECOATING: May be painted over in 12 hours

POT LIFE: 30 minutes at 20°C

MIXING RATIO: 2:1 by volume

THINNING: This product does not require thinning

WEIGHT/LITRE: 1.33kg when mixed

VOLUME SOLIDS: 99%

FLASH POINT:	Base: >200°C Hardener: N/A
CLEAN UP:	Norglass EPOXY THINNER (insoluble once cured before settling occurs).
U.N. NUMBER:	3082
TRANSPORTATION:	DG Class: 9 HAZCHEM: 3Z P.G. III
PREPARATION:	A clean, dry, oil-free and dust-free surface is required for maximum adhesion.
APPLICATION:	Place two equal parts of base and one equal part of hardener onto a flat board and mix thoroughly until all traces of streaking are gone. Apply with knife or spatula. The surface can be smoothed off by lightly wetting the knife with water or Acetone (1 hour after application). Do not overfill as this product does not shrink when cured.
PRECAUTIONS:	Wear protective clothing. Do not breathe fumes or vapours. Wash hands thoroughly after handling. Avoid release to the environment. Store locked up, in a well-ventilated place. Keep cool. Keep out of reach of children
SPECIAL INSTRUCTIONS:	If applying in temperatures over 25°C the product may sag due to its epoxy characteristics.
FIRST AID:	If poisoning occurs call a doctor or Poisons Information Centre (Aust) on 13 11 26 or (NZ) 0800 764 766 and have label information ready. If in Eyes rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. If eye irritation persists get medical advice. If on Skin wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. If skin irritation or rash occurs get medical advice/attention. If Swallowed rinse mouth. DO NOT induce vomiting. If the victim is conscious give water or milk to drink to dilute the effect. If vomiting occurs, place victim face downwards, with the head turned to the side and lower than the hips to prevent vomit entering the lungs. Seek immediate medical attention. If Inhaled remove person to fresh air. Remove contaminated clothing and loosen remaining clothing. Allow person to assume most comfortable position and keep warm. Keep at rest until fully recovered. Get medical advice if breathing becomes difficult.